Status of the Claims

Claims 57-60 and 62-71 are pending in the present application. Claims 53-56 and 88-90 have been withdrawn from consideration based on a restriction requirement, Claims 1-52 and 72-87 were previously canceled, and Claims 53-56 and 61 are canceled in the present amendment (subject to applicants' rights to file a divisional application directed to the non-elected claims during the pendency of the present application). Claims 57 and 71 have been amended to more clearly define the invention.

Claims Rejected under 35 U.S.C § 102

The Examiner has rejected Claim 71 as being anticipated by JP 63221187 (a Japanese patent application; hereafter referred to as JP '187), which discloses making and using a virgin synthetic fiber treated with titanium dioxide as an absorbent for oil. Claim 71 has been amended to recite providing a recycled delustered synthetic fiber based sorbent comprising a majority of recycled delustered synthetic fibers. Such a method distinguishes over the cited art for the following reasons.

The Examiner had noted that Mendes (U.S. Patent No. 5,779,392) discloses using virgin synthetic fibers as an absorbent material, and that JP '187 discloses using virgin delustered synthetic fibers as an absorbent material, where titanium dioxide is used as the delustering agent. Furthermore, the Examiner indicates that DE 3728899C (a German patent application, hereinafter referred to as DE '899) discloses generating a fibrous material from a waste stream (i.e., recycled fibers) and using the fibrous material as an absorbent. However, none of the references teach or suggest using a recycled delustered synthetic fiber based sorbent comprising a majority of recycled delustered synthetic fibers to absorb oil, nor is it apparent that that one of ordinary skill in the art would have found it obvious to modify the cited references to achieve an equivalent to the method recited in applicants' claims.

It must be recognized that the translated copy of DE '899 provides a clarification that the fibrous material disclosed by that reference comprises *paper fibers* (*i.e., organic fibers*). DE '899 clearly teaches a method that requires separating paper from plastic in a mixed waste stream, so that the paper waste stream and the plastic waste stream can be used separately and to avoid contaminating the paper waste stream with undesired plastic waste. The separation of the paper waste stream from the plastic waste stream is achieved by selective comminuting (i.e., reducing to powder/pulverizing) and sifting using different size screens, so that the organic fiber material and the

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plastic material are separated. DE '899 specifically describes that the paper is preferably reduced to fibers about 3 to 5 mm in size, while the plastic is reduced to particles of about 30 mm in size. The plastic is used by the plastic industry as a raw material for making other plastics (because it is relatively pure plastic, with little organic fiber). Due to its high organic content, the separated fiber material can be processed in a composting plant, dried for use as fuel, used as a raw material for paper, or used as an absorbent. Significantly, DE '899 teaches it is undesirable for synthetics/plastics to be incorporated into the fibrous material, since the synthetic material would make the fibrous material unsuitable for use as a fuel, because such synthetic materials would release undesirable amounts of hydrocarbons or hydrogen fluoride during combustion.

Thus, DE' 899 teaches using a fibrous material comprising primarily organic material as an absorbent, and separating synthetic plastic material from the organic material, so that the recycled fibers include very little synthetic fibers. DE '899 also teaches that synthetic materials should be segregated for reuse by the plastics industry, and not reduced to a fiber for use as an absorbent. Applicants' method is specifically directed at using a recycled fibrous material that is primarily synthetic fiber. Clearly, DE '899 does not teach that synthetic fiber materials would make a desirable sorbent or should be provided for any other purpose than use than to make plastics. To achieve an equivalent of the approach claimed by applicants, the method disclosed by DE '899 must be modified to move the synthetic/plastic material from the larger (30 mm verses 5 mm) waste stream intended for recycling to the plastics industry into the fibrous waste stream intended for reuse as an sorbent, a fuel, or a raw material for making paper. It should be noted that such a modification directly contradicts the teachings of DE '899 and its intended purpose, since this reference teaches that recycling of the plastic material (after it is separated from the paper waste stream) by the plastic industry is preferable, and that the introduction of synthetic material into the fiber material would render the fiber material unsuitable for reuse as a fuel (and likely unsuitable for use as a raw material for papermaking or for composting). Such a modification of the process disclosed by DE '899 would render the fibrous material unsuitable for its intended use, and as per MPEP 2143.01, obviousness cannot be established by a modification if the proposed modification would render the prior art invention being modified unsatisfactory for its intended purpose. While DE '899 is silent as to what effect synthetic fibers might have on the ability of the fiber stream to be used as an absorbent, it is significant that synthetic fibers are incompatible with three out of four uses identified by DE '899 for

the recycled fiber stream. It should also be recognized that DE '899 specifically teaches only using recycled plastic material as an absorbent, considering its reuse by the plastic industry as a higher-value use, and teaches that synthetic fibers are a contaminant in the organic fiber waste stream, rendering the organic fiber waste stream unsuitable for use as a fuel. DE '899 simply does not teach or suggest that any recycled and delustered synthetic fibers should be introduced into a fiber based absorbent, and certainly does not teach that a fiber based sorbent should comprise a majority of recycled delustered synthetic fibers (in fact, DE '899 teaches the exact opposite, that the fiber based sorbent should comprise a majority of recycled organic fibers and not synthetic fibers).

What is missing from any of the references is a recognition that: (1) recycled delustered synthetic fibers would make a good sorbent; and, (2) a superior sorbent can be achieved where the majority of the fibers in the recycled sorbent comprised recycled delustered synthetic fibers (as opposed to using primarily organic fibers, which DE '899 clearly teaches are a desirable sorbent material). As noted in applicants' specification, a recycled synthetic material referred to as poly shoddy is well-known in the art, and the volume of poly shoddy often exceeds any known use for the material, such that rag mills sometimes have to pay to dispose of poly shoddy as a solid waste, as opposed to finding any economic use for the material. Absolutely no evidence has been presented teaching the use of poly shoddy, or any recycled delustered synthetic fibers, as an absorbent. If, as the Examiner suggests, it would have been obvious to an artisan of ordinary skill in the art to use recycled synthetic fibers as an absorbent, then rag mills should be using poly shoddy as an absorbent instead of disposing of poly shoddy as solid waste.

Applicants have submitted concurrently herewith a declaration by Jerry Brownstein, who is one of the joint inventors of the present application, providing objective evidence that the present invention meets a long felt need by providing an additional use for recycled delustered synthetic fiber scrap, which often must be disposed of as a solid waste because the volume of available delustered synthetic fiber scrap exceeds the demand for that material. Note the current demand *does not* include the use of synthetic fiber scrap as an absorbent. While the use of recycled delustered synthetic fibers as an absorbent material superficially appears to be a simple idea, in reality, the idea is only obvious when viewed through hindsight, which is an inappropriate basis for an obviousness type rejection (the amendment of Claim 71 rendering the rejection of Claim 71 as anticipated under 35 U.S.C. § 102 moot, leaving only an obviousness type rejection).

Because the cited art provides no evidence that one of ordinary skill in the art would have recognized the benefits of using recycled delustered synthetic fibers as an absorbent, or that a superior absorbent would be achieved if the material content of recycled fibers comprises primarily recycled delustered synthetic fibers (as opposed to the organic fibers disclosed by DE '899), applicants respectfully submit that without the application of impermissible hindsight, an obviousness rejection is not supported by the cited art. Accordingly, the rejection of Claim 71 should be withdrawn.

Claims Rejected under 35 U.S.C § 103 over Mendes in View of JP '187 and DE '899

The Examiner has rejected Claims 57, 60, 61, 64-70, and 71 as being obvious over Mendes in view of JP '187 and DE '899. The Examiner notes that Mendes discloses using virgin *organic* fibers as an absorbent material, and that JP '187 discloses using virgin *delustered organic* fibers as an absorbent material, where titanium dioxide is used as the delustering agent. Furthermore, the Examiner notes that DE '899 discloses separating paper and plastic materials and shredding them to form a fibrous material that can be used to absorb oil spills. The Examiner essentially argues that it would have been obvious to one of ordinary skill in the art to use recycled fibers made using the process disclosed by DE '899 having properties similar to those disclosed by Mendes and JP '187 to absorb oil. Applicants respectfully disagree for the following reasons.

Applicants respectfully submit that the Examiner is incorrectly using the term organic to refer to the fibers disclosed by Mendes and JP '187. To one of ordinary skill in the art (i.e., in the textile arts), the term organic fiber would be considered to encompass natural fibers (i.e., fibers from plant or animal sources), such as cotton, flax/linen, silk, wool, ramie, jute, sisal, kenaf, abaca, and pina (pineapple fiber). In contrast, one of ordinary skill in the textile arts would recognize the term synthetic fiber to encompass man-made fibers such as rayon, polyester, polypropylene, polyethylene, and other man-made polymer based fibers. Mendes and JP '187 clearly refer to man-made polymer based fibers, which are more properly referred to as synthetic fibers (as opposed to organic fibers). This distinction is important, because as noted above, DE '899 discloses that recycled organic fibers (not recycled synthetic fibers) can be beneficially employed as an absorbent for oil.

In fact, as discussed in detail above with respect to the rejection of Claim 71, DE '899 specifically teaches against incorporating synthetic materials into recycled organic fibers, because the synthetic materials would prevent the organic fibers from being used as a fuel (and would likely

prevent the organic fibers from being able to be used as a composting material or for papermaking). Modifying DE '899 to achieve a fiber stream comprising a majority of recycled delustered synthetic fibers appears to be contrary to the direction provided by MPEP 2143.01, and thus, should not be used to form the basis of an obviousness type rejection.

Even more significantly, as amended, independent Claims 57 and 71 each defines a recycled delustered synthetic fiber based sorbent comprising a majority of recycled delustered synthetic fibers (that is, the major component of the sorbent is recycled delustered synthetic fibers, as opposed to natural fibers). The Examiner has not cited any reference that teaches or suggests a recycled sorbent product should include more recycled synthetic fibers than recycled natural fibers. The only reference cited by the Examiner that discloses the use of a recycled fiber as an absorbent specifically teaches that the fibers in the sorbent should be controlled so that the sorbent includes primarily recycled organic fibers, which specifically teaches away from a recycled fiber based sorbent comprising a majority of recycled delustered synthetic fibers.

Claim 57 further recites that the sorbent comprises a minority of recycled natural fibers. Significantly, none of the cited art teaches or suggests a sorbent comprising a mixture of natural and synthetic fibers. Even if arguendo the disclosure of JP '187 would suggest to the artisan of ordinary skill using recycled delustered synthetic fibers as absorbent in lieu of virgin delustered synthetic fibers (and the accompanying declaration provides evidence as to why such a use is not obvious), there is simply no evidence that would have been obvious to incorporate natural fibers as a minority component of such an absorbent. The Examiner has not provided any reference disclosing an absorbent comprising a mixture of synthetic and natural fibers, where more synthetic fibers are employed than natural fibers.

Finally, as discussed below, applicants have provided evidence, in the form of a declaration by Jerry Brownstein, that there exists in the textile industry a long felt need for alternative uses for synthetic fabric scrap and synthetic fiber scrap. The industry term for such material is poly shoddy, and a primary use for poly shoddy is to make non-woven sound deadening and insulating mats for automobiles. Unfortunately, the volume of poly shoddy available frequently exceeds the demand for products that can be made from poly shoddy. Thus, many rag mills and textile processors must pay to dispose of poly shoddy as a solid waste. Poly shoddy comprises a majority of delustered synthetic fibers. If, as the Examiner asserts, it truly would have been obvious to one of ordinary skill in the art

to use recycled delustered synthetic fibers as an absorbent, rag mills and textile processors would have used or marketed poly shoddy as an absorbent, rather than paying to dispose of excess poly shoddy as a solid waste. The fact that rag mills actually pay to dispose of poly shoddy (a material that when shredded, can include majority of delustered synthetic fibers, depending on the type of fabric waste available) as a solid waste strongly suggests that using poly shoddy as an absorbent is not obvious.

The cited art (DE '899) teaches that synthetic materials should not be introduced into a recycled fibrous material to be used as an absorbent. Secondary evidence has been submitted indicating that delustered synthetic fiber scrap is considered to have little economic value, such that producers of such material pay to dispose of that material as a solid waste. Clearly, for profit enterprises would not pay to dispose of a material having economic value if they recognized that the material had an economic value. Thus, it cannot be reasonably argued that one of ordinary skill in textile arts/industries would recognize that delustered synthetic fiber scrap has utility or an economic value when used as an absorbent. Accordingly, Claims 57 and 71 are patentable over the references cited. Because dependent claims are patentable for at least the same reasons as the claims upon which they depend, each claim dependent upon Claim 57 is patentable for the same reasons noted above. Therefore, the rejection of Claims 57, 60, 61, 64-70, and 71 as being obvious in view of the above noted combination of references should be withdrawn.

Claim 64 specifically recites the step of segregating synthetic fabric scrap to identify synthetic fabric scrap comprising substantially more synthetic fiber than natural fiber, and then shredding only the synthetic fabric scrap having the higher synthetic fiber content. Applicants have recognized that a superior sorbent can be achieved when it has a higher percentage of delustered synthetic fiber as compared to organic fibers. Waste synthetic fabric scrap can comprise materials such as clothing and textile waste (such as draperies and carpets). Such textiles often comprise a mixture of different fibers. For example, shirts are often made using the following types of fabrics: 100% cotton, 50% cotton/50% polyester, 30% cotton/70% polyester, 100% silk, and 100% rayon. To achieve an absorbent comprising a majority of delustered synthetic fibers (i.e., where the amount of synthetic fibers is greater than the amount of natural fiber), only the 30% cotton/70% polyester, and 100% rayon shirts should be processed (shredded into fiber). If many 100% rayon shirts were available and only a few 50% cotton/50% polyester shirts were available, then all of the shirts could be processed

together to achieve an absorbent comprising a majority of delustered synthetic fibers (noting that almost all synthetic fibers used in textile and clothing have been delustered to enhance the fiber's appearance in a textile).

The cited art does not teach or suggest segregating synthetic fabrics to ensure that the fiber mass resulting from shredding the segregated fabrics comprises a majority of delustered synthetic fiber. DE '899 specifically teaches separating paper from plastic so only the paper is reduced to a fibrous state, the plastic being broken into larger particles that are diverted to the plastics recycling industry. Applicants respectfully request the Examiner to withdraw the rejection of Claim 64, or to provide a reference that teaches an equivalent segregation process, along with an articulation of why an artisan of ordinary skill would have been motivated to modify such a prior art segregation process to achieve an equivalent to what applicants recited in Claim 64.

Claim 65 specifically recites that the production of the sorbent material should be controlled such that the resulting sorbent (i.e., the mass) comprises about 90% synthetic fiber. The Examiner has not cited any reference that teaches or suggests that a recycled delustered synthetic fiber based sorbent should comprise about 90% synthetic fiber. Mendes and JP '187 disclose sorbent materials comprising 100% virgin synthetic fibers. DE '899 discloses a sorbent material almost entirely comprising recycled organic fibers, with almost no synthetic fibers. The Examiner has not provided any reference that teaches or suggests a recycled sorbent material comprising about 90% synthetic fibers, nor has the Examiner provided any evidence that such a sorbent material would have been obvious to one of ordinary skill in the art. Applicants respectfully request the Examiner to withdraw the rejection of Claim 65, or to provide a reference that teaches an equivalent recycled sorbent material, or to provide an articulation of why an artisan of ordinary skill would have been motivated to modify a prior art recycled sorbent material to achieve an equivalent of the material claimed by applicants.

Claims 67 and 70 recite specific steps related to shredding a synthetic fabric that can lead to a higher quality sorbent material. Based on applicants' understanding of the requirements of a desirable absorbent material, it is important for the synthetic fabric to be reduced as much as possible into synthetic fibers. "Flags" is an industry term for masses of fabric that have not been reduced to fiber. Claim 67 specifically recites the step of reducing the number of flags present in the shredded mass. Claim 70 specifically recites the step of removing larger pieces of synthetic fabric scrap and

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shredding the remaining synthetic fabric scrap (because the larger pieces of synthetic fabric scrap will not be reduced to fiber). Each of these steps represents a departure from the manner in which rag mills generally reduce fabric scrap to fiber. When rag mills reduce fabric scrap to fiber, the processing is performed either to produce poly shoddy that will be used to manufacture non-woven blankets to be used as sound deadening material for automobiles and/or to reduce the volume of scrap material that will be disposed of as a solid waste. The presence of flags and larger pieces of scrap that have not been reduced into fiber does not present a significant problem for either of these uses of poly shoddy. However, applicants have recognized that the presence of flags and large pieces of scrap that have not been reduced to fiber will significantly reduce the quality of the sorbent material. The Examiner has not provided any evidence that it would have been obvious to one of ordinary skill in the art to implement the recited steps when processing synthetic fabric scrap to achieve a higher quality recycled synthetic fiber based sorbent material. Applicants respectfully request the Examiner to withdraw the rejection of Claims 67 and 70, or to provide a reference that teaches that the amount of flags and large pieces of synthetic fabric that have not been reduced into fiber should be reduced when synthetic fabric scrap is being processed to provide a sorbent material comprising a majority of recycled synthetic fibers.

Claims Rejected under 35 U.S.C § 103 over Mendes in View of JP '187, DE '899 and Mesek

The Examiner has rejected Claims 58, 59, and 63 as being obvious over Mendes in view of JP '187 and DE '899, further in view out of Mesek (U.S. Patent No. 4,045,833). The Examiner notes that the combination of Mendes in view of JP '187 and further in view of DE '899 does not teach employing both long and short fibers in a non-woven fabric to enhance the strength structural stability and integrity of the fabric, but that Mesek discloses using long and short fibers in such a manner. The Examiner concludes it would have been obvious to one of ordinary skill in the art to combine the teachings of Mendes and JP '187 with DE '899 and Mesek to achieve an equivalent of what applicants recite in these claims. Applicants respectfully disagree for the following reasons.

Claims 58, 59, and 63 are each ultimately dependent upon Claim 57. As discussed above in detail, the combination of Mendes, JP '187, and DE '899 does not support a case of obviousness, and Mesek provides no additional disclosure that would support a case of obviousness. Claim 57 is therefore patentable over these references. Because dependent claims are patentable for at least the same reasons as the claims upon which they depend, each claimed dependent upon Claim 57 is

patentable for the same reasons noted above. Accordingly, the rejection of Claims 58, 59, and 63 are as being obvious in view of the above noted combination of references should be withdrawn.

Secondary Considerations in Regard to the Rejections under 35 U.S.C. § 103

As indicated in MPEP § 2141, objective evidence of secondary considerations, such as unexpected results, commercial success, long felt need, failure of others, copying by others, licensing, and skepticism of experts are relevant to the issue of obviousness and must be considered in every case in which they are present. When evidence of any of these secondary considerations is submitted, the Examiner must evaluate the evidence.

In addition to the above discussion, which points out that the cited art fails to support a case of obviousness, applicants have submitted concurrently herewith a declaration by Jerry Brownstein that provides objective evidence that the present invention meets a long felt need. The cited art shows that using both delustered and non-delustered virgin synthetic fibers as absorbents for oil is known. The cited art also shows that using organic (or natural) recycled fibers as an absorbent for oil is known. Applicants' declaration provides evidence that the textile industry regularly disposes of synthetic fabric/synthetic fibers as solid waste because the known economic uses for such material, primarily the manufacture of non-woven sound deadening mats for automobiles, exceeds the supply of such material. Clearly, for profit industries do not dispose of materials as solid waste if they are aware of that materials have an economic value. If, as asserted by the Examiner, it would have been obvious to one of ordinary skill in the textile arts (i.e., persons in the textile industry who routinely pay to dispose of synthetic fabric scrap as a solid waste) to process synthetic fabric scrap to provide a sorbent material comprising a majority of recycled to delustered synthetic fibers, then there would be no logical or economic reason for the textile industry to pay to dispose of synthetic fabric scrap as a solid waste. While in hindsight, applicants' use of synthetic fabric scrap to produce a sorbent material comprising a majority of recycled delustered synthetic fibers might seem obvious, if the impermissible lens of hindsight is removed, there is no justification that such a use is obvious, and the evidence (in the form of the secondary considerations noted above) clearly indicates that such a use is not obvious (otherwise the textile industry would have adopted such a use long ago, to save the expense of paying to dispose of the material that applicants use as a valued resource). Accordingly, the obviousness rejections presented in the current Office Action should be withdrawn.

In view of the amendments and the remarks submitted above, it is clear that all of the claims in the application define patentable subject matter that is neither anticipated nor obvious in view of the prior art cited. For this reason, the Examiner is requested to issue the present application without delay. If there are any questions that might be addressed by a telephone interview, the Examiner is invited to telephone applicants' undersigned attorney, at the number listed below.

Respectfully submitted,

/mike king/ Michael C. King Registration No. 44,832

MCK/RMA:cai

Enclosure: Declaration